Safety Data Sheet
acc. to OSHA HCS

Printing date 07/17/2026 Reviewed on 07/17/2026

1 Identification

· **Product identifier**

· **Trade name:** GRF WOOD GLUE KM45 BU 10KG*1 L221
· **Application of the substance / the mixture** Adhesive

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Bison International
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e mail: sds@boltonadhesives.com

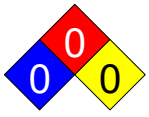
· **Information department:** PSRA
· **Emergency telephone number:**
Bison and Griffon products: +31 88 3235700. Operating hours mo-fr 08:00h-17:00h (CET)
UHU products: + 49 (0) 30/19240 (Notruf). Operating hours mo-fr 08:00h-17:00h (CET)

For detailed information contact the national Poison Centre @
https://poisoncentres.echa.europa.eu/appointed-bodies

2 Hazard(s) identification

· **Classification of the substance or mixture**
The product is not classified, according to the Globally Harmonized System (GHS).

· **Label elements**
· **Hazard pictograms** Void
· **Signal word** Void
· **Hazard statements** Void
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**



Health = 0
Fire = 0
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 0
Fire = 0
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

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3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Adhesive

· **Dangerous components:**		
67-63-0	propan-2-ol	1-2.5%

4 First-aid measures

· **Description of first aid measures**
· **General information:** No special measures required.
· **After inhalation:**
Supply fresh air; consult doctor in case of complaints.
No special measures required.
· **After skin contact:** Generally the product does not irritate the skin.
· **After eye contact:** Rinse opened eye for several minutes under running water.
· **After swallowing:** If symptoms persist consult doctor.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
· **Special hazards arising from the substance or mixture**
No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:** No special measures required.

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6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures** Not required
· **Environmental precautions:** No special measures required.
· **Methods and material for containment and cleaning up:**
Send for recovery or disposal in suitable receptacles.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
· **Reference to other sections**
No dangerous substances are released.
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
67-63-0	propan-2-ol	400 ppm
50-00-0	formaldehyde	0.90 ppm
· **PAC-2:**		
67-63-0	propan-2-ol	2000 ppm
50-00-0	formaldehyde	14 ppm
· **PAC-3:**		
67-63-0	propan-2-ol	12000 ppm
50-00-0	formaldehyde	56 ppm

7 Handling and storage

· **Handling:**
· **Precautions for safe handling** No special measures required.
· **Information about protection against explosions and fires:** No special measures required.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required
· **Further information about storage conditions:** None.
· **Storage class:** 12
· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**	
67-63-0 propan-2-ol	
PEL	Long-term value: 980 mg/m³, 400 ppm
REL	Short-term value: 1225 mg/m³, 500 ppm Long-term value: 980 mg/m³, 400 ppm
TLV	Short-term value: 984 mg/m³, 400 ppm Long-term value: 491 mg/m³, 200 ppm BEI, A4

· **Ingredients with biological limit values:**	
67-63-0 propan-2-ol	
BEI	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)

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· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
· **Breathing equipment:** Not required
· **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Nitrile rubber, NBR
· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
· **Eye protection:** Goggles recommended during refilling.

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Fluid
Color:	According to product specification
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined
· **pH-value at 20 °C (68 °F):**	3
· **Change in condition**	
Melting point/Melting range:	Undetermined
Boiling point/Boiling range:	100 °C (212 °F)
· **Flash point:**	Not applicable
· **Flammability:**	Not applicable
· **Decomposition temperature:**	Not determined
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product does not present an explosion hazard.
· **Explosion limits:**	
Lower:	Not determined
Upper:	Not determined
· **Vapor pressure at 20 °C (68 °F):**	23 hPa (17.3 mm Hg)
· **Density at 20 °C (68 °F):**	1.1 g/cm³ (9.18 lbs/gal)

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· **Relative density**	Not determined
· **Vapor density**	Not determined
· **Evaporation rate**	Not determined
· **Solubility in / Miscibility with**	
Water:	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined
· **Viscosity:**	
Dynamic:	Not determined
Kinematic:	Not determined
· **Solvent content:**	
Organic solvents:	1.7 %
Water:	55.3 %
VOC content:	1.65 %
Solids content:	43.0 %
· **Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

67-63-0 propan-2-ol		
Oral	LD50	5045 mg/kg (rat)
Dermal	LD50	12800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

· **Primary irritant effect:**
· **on the skin:** No irritant effect.
· **on the eye:** No irritating effect.
· **Sensitization:** No sensitizing effects known.

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· **Additional toxicological information:**
The product is not subject to classification according to internally approved calculation methods for preparations:
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
9003-20-7	Polyvinylacetate	3
67-63-0	propan-2-ol	3
50-00-0	formaldehyde	1

· **NTP (National Toxicology Program)**		
50-00-0	formaldehyde	K

· **OSHA-Ca (Occupational Safety & Health Administration)**	
50-00-0	formaldehyde

· **Germ cell mutagenicity** Not applicable

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Smaller quantities can be disposed of with household waste.
Disposal must be made according to official regulations.

· **Uncleaned packagings:**
· **Recommendation:**
Packagings that cannot be cleansed are to be disposed of in the same manner as the product.

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14 Transport information

· **UN-Number**	
· **DOT, ADN**	not regulated
· **ADR/ADN, IMDG, IATA**	not regulated
	-
· **UN proper shipping name**	
· **DOT, ADR/ADN, ADN, IMDG, IATA**	not regulated
· **Transport hazard class(es)**	
· **DOT, ADR/ADN, ADN, IMDG, IATA**	
· **Class**	not regulated
· **Packing group**	
· **DOT, ADR/ADN, IMDG, IATA**	not regulated
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Not applicable
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable
· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	not regulated

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**	
50-00-0	formaldehyde

· **Section 313 (Specific toxic chemical listings):**	
67-63-0	propan-2-ol
50-00-0	formaldehyde

· **TSCA (Toxic Substances Control Act):**
All components have the value ACTIVE.

· **Hazardous Air Pollutants**

50-00-0	formaldehyde

· **Proposition 65**

· **Chemicals known to cause cancer:**	
50-00-0	formaldehyde

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· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

50-00-0	formaldehyde	B1

· **TLV (Threshold Limit Value)**

67-63-0	propan-2-ol	A4
50-00-0	formaldehyde	A2

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

50-00-0	formaldehyde

· **GHS label elements** Void
· **Hazard pictograms** Void
· **Signal word** Void
· **Hazard statements** Void
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** PSRA
· **Contact:** PSRA
· **Date of preparation / last revision** 07/17/2026 / 32
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
· *** Data compared to the previous version altered.**

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