Safety Data Sheet
according to WHS Regulations

Date of issue: 13.07.2026 Version number 34 Revision: 13.07.2026

Hazardous according to criteria of Australian Safety and Compensation Council.

1 Identification

· **Other means of identification**

· **Trade name:** GRF PU TIX FIBER CQ 340G*12 L221
· **Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the mixture** Adhesive

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Bison International B.V.
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e-mail: sds@boltonadhesives.com

FABER - CASTELL
15 GIBBON RD.
WINSTON HILL
NSW 2153
Toll Free: 1800 677 885
Free Fax: 1800 678 608
EMAIL: enquiries@faber-castell.com.au

· **Further information obtainable from:** PSRA
· **Emergency telephone number:**
POISONS INFORMATION CENTRE (PIC)
TEL: 13 11 26

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2 Hazard(s) Identification

· **Classification of the substance or mixture**

Acute toxicity - inhalation – Category 1	H330 Fatal if inhaled.
Skin corrosion/irritation – Category 2	H315 Causes skin irritation.
Eye damage/irritation – Category 2A	H319 Causes serious eye irritation.
Respiratory sensitisation – Category 1	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation – Category 1	H317 May cause an allergic skin reaction.
Carcinogenicity – Category 2	H351 Suspected of causing cancer.
Specific target organ toxicity (single exposure) – Category 3	H335 May cause respiratory irritation.
Specific target organ toxicity (repeated exposure) – Category 1	H372 Causes damage to organs through prolonged or repeated exposure.

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· **Label elements**
· **Hazard pictograms**



GHS06 GHS08

· **Signal word** Danger

· **Hazard-determining components of labelling:**
Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol (>60 %)
4,4'-methylenediphenyl diisocyanate (10-<30 %)
Isocyanic acid, polymethylenepolyphenylene ester (10-<30 %)
Isocyanic acid, polymethylenepolyphenylene ester, polymer with 1,2-ethanediamine, methyloxirane and oxirane (≥0.1-<1 %)

· **Hazard statements**
H330 Fatal if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H335 May cause respiratory irritation.
H372 Causes damage to organs through prolonged or repeated exposure.

· **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P260 Do not breathe vapours.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with national regulations.

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

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3 Composition and Information on Ingredients

· **Chemical characterisation: Mixtures**
· **Description:** Adhesive

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· **Dangerous components:**

58228-05-0	Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol Respiratory sensitisation – Category 1, H334; Carcinogenicity – Category 2, H351; Specific target organ toxicity (repeated exposure) – Category 2, H373; Acute toxicity - inhalation – Category 4, H332; Skin corrosion/irritation – Category 2, H315; Eye damage/irritation – Category 2A, H319; Skin sensitisation – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	>60%
101-68-8	4,4'-methylenediphenyl diisocyanate Acute toxicity - inhalation – Category 1, H330; Respiratory sensitisation – Category 1, H334; Carcinogenicity – Category 2, H351; Specific target organ toxicity (repeated exposure) – Category 1, H372; Skin corrosion/irritation – Category 2, H315; Eye damage/irritation – Category 2A, H319; Skin sensitisation – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	10-<30%
9016-87-9	Isocyanic acid, polymethylenepolyphenylene ester Acute toxicity - inhalation – Category 1, H330; Respiratory sensitisation – Category 1, H334; Carcinogenicity – Category 2, H351; Specific target organ toxicity (repeated exposure) – Category 1, H372; Skin corrosion/irritation – Category 2, H315; Eye damage/irritation – Category 2A, H319; Skin sensitisation – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	10-<30%
3470-98-2	1-butylpyrrolidin-2-one Acute toxicity - oral – Category 3, H301; Skin corrosion/irritation – Category 2, H315; Eye damage/irritation – Category 2A, H319	<10%
312597-92-5	Isocyanic acid, polymethylenepolyphenylene ester, polymer with 1,2-ethanediamine, methyloxirane and oxirane Respiratory sensitisation – Category 1, H334; Carcinogenicity – Category 2, H351; Specific target organ toxicity (repeated exposure) – Category 2, H373; Acute toxicity - inhalation – Category 4, H332; Skin corrosion/irritation – Category 2, H315; Eye damage/irritation – Category 2A, H319; Skin sensitisation – Category 1, H317; Specific target organ toxicity (single exposure) – Category 3, H335	≥0.1-<1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

4 First Aid Measures

· **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
Remove breathing equipment only after contaminated clothing have been completely removed.
In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**
Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

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· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire Fighting Measures

· **Suitable extinguishing agents:**
Use fire extinguishing methods suitable to surrounding conditions.
· **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
· **Protective equipment:** Mouth respiratory protective device.

6 Accidental Release Measures

· **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
· **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Send for recovery or disposal in suitable receptacles.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and Storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
· **Information about fire - and explosion protection:** Keep respiratory protective device available.
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required
· **Further information about storage conditions:** Keep container tightly sealed.
· **Storage class:** 10

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· **Specific end use(s)** No further relevant information available.

8 Exposure controls and personal protection

· **Appropriate engineering controls** No further data; see section 7.

· **Ingredients with limit values that require monitoring at the workplace:**

101-68-8 4,4'-methylenediphenyl diisocyanate

WES	Short-term value: 0.07 mg/m³ Long-term value: 0.02 mg/m³ Sen; as -NCO

9016-87-9 Isocyanic acid, polymethylenepolyphenylene ester

WES	Short-term value: 0.07 mg/m³ Long-term value: 0.02 mg/m³ Sen, as -NCO

· **DNELs**

58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol

Oral	Consumer, oral, longterm exposition	20 mg/kg bw/day
Dermal	Worker, dermal, shortterm exposition	50 mg/kg bw/day
	Consumer, dermal, shortterm exposition	25 mg/kg bw/day
Inhalative	Worker, inhalative, shortterm exposition	0.1 mg/m³
	Worker, inhalative, longterm exposition	0.05 mg/m³
	Consumer DNEL, acute inhalation	0.05 mg/m³
	Consumer, inhalative, longterm exposition	0.025 mg/m³

3470-98-2 1-butylpyrrolidin-2-one

Oral	Consumer, oral, shortterm exposition	4 mg/kg bw/day
	Consumer, oral, longterm exposition	4 mg/kg bw/day
Dermal	Worker, dermal, longterm exposition	10 mg/kg bw/day
	Consumer, dermal, longterm exposition	5 mg/kg bw/day
Inhalative	Worker, inhalative, longterm exposition	24.1 mg/m³
	Consumer, inhalative, longterm exposition	4.29 mg/m³

· **PNECs**

58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol

Fresh water	1 mg/l
Marine water	0.1 mg/l
Soil	1 mg/kg
Sewage treatment plant	1 mg/l
Sporadic release	10 mg/l

101-68-8 4,4'-methylenediphenyl diisocyanate

Fresh water	1 mg/l
Marine water	0.1 mg/l

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Soil	1 mg/kg
Sewage treatment plant	1 mg/l
Sporadic release	10 mg/l
3470-98-2 1-butylpyrrolidin-2-one	
Fresh water	4 mg/l
Fresh water sediment	20.168 mg/kg dry weight
Marine water	0.4 mg/l
Marine sediment	2.017 mg/kg dry weight
Soil	1.68 mg/kg
Sewage treatment plant	30.62 mg/l
Sporadic release	1 mg/l

· **Additional information:** The lists valid during the making were used as basis.
· **Personal protective equipment:**
· **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
· **Respiratory protection:** Not required
· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Nitrile rubber, NBR
· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
· **Eye protection:**



Tightly sealed goggles

Goggles recommended during refilling

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· **Body protection:** Use protective suit.

9 Physical and Chemical Properties

· **General Information**	
· **Appearance:**	
· **Form:**	Fluid
· **Colour:**	According to product specification
· **Odour:**	Characteristic
· **Odour threshold:**	Not determined
· **pH-value:**	Not determined
· **Change in condition**	
· **Melting point/freezing point:**	Undetermined
· **Initial boiling point and boiling range:**	190 °C
· **Flash point:**	>110 °C
· **Flammability**	Not applicable
· **Auto-ignition temperature:**	400 °C
· **Decomposition temperature:**	Not determined
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Explosion limits:**	
· **Lower:**	Not determined
· **Upper:**	Not determined
· **Vapour pressure at 20 °C:**	0 hPa
· **Density at 20 °C:**	1.113 g/cm³
· **Relative density**	Not determined
· **Vapour density**	Not determined
· **Evaporation rate**	Not determined
· **Solubility in / Miscibility with**	
· **water:**	Not miscible or difficult to mix.
· **Partition coefficient: n-octanol/water:**	Not determined
· **Viscosity:**	
· **Dynamic:**	Not determined
· **Kinematic:**	Not determined
· **Solvent content:**	
· **Solids content:**	29.3 %
· **Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· **Particle characteristics**	Not applicable
· **Physical state**	Liquid

10 Stability and Reactivity

· **Reactivity** No further relevant information available.

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· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions**
Reacts with alcohols.
Reacts with water.
Reacts with alkali, amines and strong acids.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** Danger of forming toxic pyrolysis products.

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11 Toxicological Information

· **Information on toxicological effects**
· **Acute toxicity** Fatal if inhaled.

· **LD/LC50 values relevant for classification:**		
58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol		
Oral	LD50	>10000 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
101-68-8 4,4'-methylenediphenyl diisocyanate		
Oral	LD50	>2000 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
9016-87-9 Isocyanic acid, polymethylenepolyphenylene ester		
Oral	LD50	7500 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
Inhalative	LC50/4 h	0.493 mg/l (rat)
3470-98-2 1-butylpyrrolidin-2-one		
Oral	LD50	>300 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)

· **Primary irritant effect:**
· **Skin corrosion/irritation**
Causes skin irritation.
· **Serious eye damage/irritation**
Causes serious eye irritation.
· **Respiratory or skin sensitisation**
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
· **Germ cell mutagenicity**
Not applicable
Based on available data, the classification criteria are not met.
· **Carcinogenicity** Suspected of causing cancer.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** May cause respiratory irritation.
· **STOT-repeated exposure** Causes damage to organs through prolonged or repeated exposure.
· **Aspiration hazard** Based on available data, the classification criteria are not met.

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· **Interactive effects**
· **Acute effects (acute toxicity, irritation and corrosivity)** Not applicable
· **Sensitisation** Not applicable
· **Repeated dose toxicity** Not applicable

12 Ecological Information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behaviour in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.

· **Uncleaned packaging:**
· **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

14 Transport information

· **UN-Number**	
· **ADG, IMDG, IATA**	not regulated -
· **UN proper shipping name**	
· **ADG, IMDG, IATA**	not regulated
· **Transport hazard class(es)**	
· **ADG, ADN, IMDG, IATA**	
· **Class**	not regulated

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· **Packing group**	
· **ADG, IMDG, IATA**	not regulated
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Not applicable
· **Transport in bulk according to Annex II of Marpol and the IBC Code**	Not applicable
· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	not regulated

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15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Australian Inventory of Industrial Chemicals**	
58228-05-0	Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol
101-68-8	4,4'-methylenediphenyl diisocyanate
9016-87-9	Isocyanic acid, polymethylenepolyphenylene ester
3470-98-2	1-butylpyrrolidin-2-one
6425-39-4	2,2'-dimorpholinyldiethyl ether
68479-98-1	diethylmethylbenzenediamine

· **Standard for the Uniform Scheduling of Medicines and Poisons**

None of the ingredients is listed.

· **Australia: Priority Existing Chemicals**

None of the ingredients is listed.

· **GHS label elements**
The product is classified and labelled according to the Globally Harmonised System (GHS).
· **Hazard pictograms**



GHS06 GHS08

· **Signal word** Danger

· **Hazard-determining components of labelling:**
Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol (>60 %)
4,4'-methylenediphenyl diisocyanate (10-<30 %)

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Isocyanic acid, polymethylenepolyphenylene ester (10-<30 %)
Isocyanic acid, polymethylenepolyphenylene ester, polymer with 1,2-ethanediamine, methyloxirane and oxirane (≥0.1-<1 %)

· **Hazard statements**
H330 Fatal if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H335 May cause respiratory irritation.
H372 Causes damage to organs through prolonged or repeated exposure.

· **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P260 Do not breathe vapours.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with national regulations.

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H301 Toxic if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H372 Causes damage to organs through prolonged or repeated exposure.
H373 May cause damage to organs through prolonged or repeated exposure.

· **Department issuing SDS:** PSRA
· **Contact:** PSRA
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)

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PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Acute toxicity - oral – Category 3: Acute toxicity – Category 3
Acute toxicity - inhalation – Category 1: Acute toxicity – Category 1
Acute toxicity - inhalation – Category 4: Acute toxicity – Category 4
Skin corrosion/irritation – Category 2: Skin corrosion/irritation – Category 2
Eye damage/irritation – Category 2A: Serious eye damage/eye irritation – Category 2A
Respiratory sensitisation – Category 1: Respiratory sensitisation – Category 1
Skin sensitisation – Category 1: Skin sensitisation – Category 1
Carcinogenicity – Category 2: Carcinogenicity – Category 2
Specific target organ toxicity (single exposure) – Category 3: Specific target organ toxicity (single exposure) – Category 3
Specific target organ toxicity (repeated exposure) – Category 1: Specific target organ toxicity (repeated exposure) – Category 1
Specific target organ toxicity (repeated exposure) – Category 2: Specific target organ toxicity (repeated exposure) – Category 2

· *** Data compared to the previous version altered.**

AU