Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 13.07.2026 Version number 34 (replaces version 33) Revision: 13.07.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** GRF PU TIX FIBER CQ 340G*12 L221

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.

· **Application of the substance / the mixture** Adhesive

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**
Bison International
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e mail: sds@boltonadhesives.com

· **Further information obtainable from:** PSRA

· **1.4 Emergency telephone number:**
National Poisons Information Centre: +353 (1) 809 2166 (8.00 a.m. to 10.00 p.m. 7 days a week)
Healthcare Professionals: +353 (1) 809 2566 (24 hour service)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

Acute Tox. 4	H332 Harmful if inhaled.
Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Resp. Sens. 1	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Carc. 2	H351 Suspected of causing cancer.
STOT SE 3	H335 May cause respiratory irritation.
STOT RE 2	H373 May cause damage to organs through prolonged or repeated exposure.

· **2.2 Label elements**

· **Classification needs to be in accordance with the NZ Hazardous Substances (Hazard Classification) Notice 2020**
The product is classified and labelled according to the CLP regulation.

· **Hazard pictograms**



GHS07 GHS08

· **Signal word** Danger

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· **Hazard-determining components of labelling:**
Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol
4,4'-methylenediphenyl diisocyanate
Isocyanic acid, polymethylenepolyphenylene ester
Isocyanic acid, polymethylenepolyphenylene ester, polymer with 1,2-ethanediamine, methyloxirane and oxirane
· **Hazard statements**
H332 Harmful if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.
· **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P260 Do not breathe vapours.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with national regulations.
· **Additional information:**
EUH204 Contains isocyanates. May produce an allergic reaction.
As from 24 August 2023 adequate training is required before industrial or professional use.
· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Adhesive

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· **Dangerous components:**

CAS: 58228-05-0 Polymer	Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	50-100%
CAS: 101-68-8 EINECS: 202-966-0 Index number: 615-005-00-9 Reg.nr.: 01-2119457014-47-XXXX	4,4'-methylenediphenyl diisocyanate Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 Specific concentration limits: Skin Irrit. 2; H315: C ≥5 % Eye Irrit. 2; H319: C ≥ 5 % Resp. Sens. 1; H334: C ≥ 0.1 % STOT SE 3; H335: C ≥ 5 %	10-25%
CAS: 9016-87-9 Polymer	Isocyanic acid, polymethylenepolyphenylene ester Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 Specific concentration limits: Skin Irrit. 2; H315: C ≥5 % Eye Irrit. 2; H319: C ≥ 5 % Resp. Sens. 1; H334: C ≥ 0.1 % STOT SE 3; H335: C ≥ 5 %	10-25%
CAS: 3470-98-2 EINECS: 222-437-8 Reg.nr.: 01-2120062728-48-XXXX	1-butylpyrrolidin-2-one Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319	≥2.5-<10%
CAS: 68479-98-1 EINECS: 270-877-4 Index number: 612-130-00-0 Reg.nr.: 01-2119486805-25-XXXX	diethylmethylbenzenediamine STOT RE 2, H373; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Acute Tox. 4, H302; Acute Tox. 4, H312; Eye Irrit. 2, H319	≥0.25-<1%
CAS: 312597-92-5 Polymer Reg.nr.: exempt	Isocyanic acid, polymethylenepolyphenylene ester, polymer with 1,2-ethanediamine, methyloxirane and oxirane Resp. Sens. 1, H334; Carc. 2, H351; STOT RE 2, H373; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	≥0.1-<1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:**
Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
· **5.3 Advice for firefighters**
· **Protective equipment:** Mouth respiratory protective device.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Send for recovery or disposal in suitable receptacles.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.

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Prevent formation of aerosols.
· **Information about fire - and explosion protection:** Keep respiratory protective device available.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required
· **Further information about storage conditions:** Keep container tightly sealed.
· **Storage class:** 10
· **7.3 Specific end use(s)** No further relevant information available.

*
SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**	
101-68-8 4,4'-methylenediphenyl diisocyanate	
OEL (Ireland)	Long-term value: 0.005 ppm as -NCO; Sens
BOELV (EU)	Short-term value: 0.012 (0.020)* mg/m³ Long-term value: 0.006 (0.010)* mg/m³ as -NCO *until 31.12.2028
9016-87-9 Isocyanic acid, polymethylenepolyphenylene ester	
OEL (Ireland)	Short-term value: 0.07 mg/m³ Long-term value: 0.02 mg/m³ as -NCO; Sens.
BOELV (EU)	Short-term value: 0.012 (0.020)* mg/m³ Long-term value: 0.006 (0.010)* mg/m³ as -NCO *until 31.12.2028

· **DNELs**		
58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol		
Oral	Consumer, oral, longterm exposition	20 mg/kg bw/day
Dermal	Worker, dermal, shortterm exposition	50 mg/kg bw/day
	Consumer, dermal, shortterm exposition	25 mg/kg bw/day
Inhalative	Worker, inhalative, shortterm exposition	0.1 mg/m³
	Worker, inhalative, longterm exposition	0.05 mg/m³
	Consumer DNEL, acute inhalation	0.05 mg/m³
	Consumer, inhalative, longterm exposition	0.025 mg/m³
3470-98-2 1-butylpyrrolidin-2-one		
Oral	Consumer, oral, shortterm exposition	4 mg/kg bw/day
	Consumer, oral, longterm exposition	4 mg/kg bw/day
Dermal	Worker, dermal, longterm exposition	10 mg/kg bw/day
	Consumer, dermal, longterm exposition	5 mg/kg bw/day
Inhalative	Worker, inhalative, longterm exposition	24.1 mg/m³

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	Consumer, inhalative, longterm exposition	4.29 mg/m³
68479-98-1 diethylmethylbenzenediamine		
Dermal	Worker, dermal, longterm exposition	1 mg/kg bw/day
Inhalative	Worker, inhalative, longterm exposition	0.13 mg/m³

· **PNECs**

58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol	
Fresh water	1 mg/l
Marine water	0.1 mg/l
Soil	1 mg/kg
Sewage treatment plant	1 mg/l
Sporadic release	10 mg/l
101-68-8 4,4'-methylenediphenyl diisocyanate	
Fresh water	1 mg/l
Marine water	0.1 mg/l
Soil	1 mg/kg
Sewage treatment plant	1 mg/l
Sporadic release	10 mg/l
3470-98-2 1-butylpyrrolidin-2-one	
Fresh water	4 mg/l
Fresh water sediment	20.168 mg/kg dry weight
Marine water	0.4 mg/l
Marine sediment	2.017 mg/kg dry weight
Soil	1.68 mg/kg
Sewage treatment plant	30.62 mg/l
Sporadic release	1 mg/l
68479-98-1 diethylmethylbenzenediamine	
Fresh water	0.0005 mg/l
Fresh water sediment	0.029 mg/kg dry weight
Marine water	0.00005 mg/l
Marine sediment	0.0029 mg/kg dry weight
Soil	0.0056 mg/kg
Sewage treatment plant	17 mg/l

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.

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Store protective clothing separately.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.

· **Respiratory protection:** Not required
· **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Nitrile rubber, NBR
· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
· **Eye/face protection**



Tightly sealed goggles

Goggles recommended during refilling
· **Body protection:** Use protective suit.

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Liquid
· **Colour:**	According to product specification
· **Odour:**	Characteristic
· **Odour threshold:**	Not determined
· **Melting point/freezing point:**	Undetermined
· **Boiling point or initial boiling point and boiling range**	190 °C
· **Flammability**	Not applicable
· **Lower and upper explosion limit**	
· **Lower:**	Not determined
· **Upper:**	Not determined
· **Flash point:**	>110 °C
· **Auto-ignition temperature:**	400 °C
· **Decomposition temperature:**	Not determined
· **pH**	Not determined

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· **Viscosity:**	
· **Kinematic viscosity**	Not determined
· **Dynamic:**	Not determined
· **Solubility**	
· **water:**	Not miscible or difficult to mix.
· **Partition coefficient n-octanol/water (log value)**	Not determined
· **Vapour pressure at 20 °C:**	0 hPa
· **Density and/or relative density**	
· **Density at 20 °C:**	1.113 g/cm³
· **Relative density**	Not determined
· **Vapour density**	Not determined
· **9.2 Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **Solids content:**	29.3 %
· **Change in condition**	
· **Evaporation rate**	Not determined
· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Void
· **Flammable solids**	Void
· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void

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· **Desensitised explosives** Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions**
Reacts with alcohols.
Reacts with water.
Reacts with alkali, amines and strong acids.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** Danger of forming toxic pyrolysis products.

*
SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Harmful if inhaled.

· **LD/LC50 values relevant for classification:**		
58228-05-0 Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol		
Oral	LD50	>10000 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
101-68-8 4,4'-methylenediphenyl diisocyanate		
Oral	LD50	>2000 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
9016-87-9 Isocyanic acid, polymethylenepolyphenylene ester		
Oral	LD50	7500 mg/kg (rat)
Dermal	LD50	>9400 mg/kg (rabbit)
Inhalative	LC50/4 h	0.493 mg/l (rat)
3470-98-2 1-butylpyrrolidin-2-one		
Oral	LD50	>300 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)
68479-98-1 diethylmethylbenzenediamine		
Oral	LD50	738 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)

· **Primary irritant effect:**
· **Skin corrosion/irritation**
Causes skin irritation.
· **Serious eye damage/irritation**
Causes serious eye irritation.

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· **Respiratory or skin sensitisation**
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
· **Germ cell mutagenicity**
Not applicable
Based on available data, the classification criteria are not met.
· **Carcinogenicity** Suspected of causing cancer.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** May cause respiratory irritation.
· **STOT-repeated exposure** May cause damage to organs through prolonged or repeated exposure.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **Additional toxicological information:**
· **Acute effects (acute toxicity, irritation and corrosivity)** Not applicable
· **Sensitisation** Not applicable
· **Repeated dose toxicity** Not applicable
· **11.2 Information on other hazards**

· **Endocrine disrupting properties**
None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.

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· **Uncleaned packaging:**
· **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR/ADN, IMDG, IATA**	not regulated -
· **14.2 UN proper shipping name**	
· **ADR/ADN, IMDG, IATA**	not regulated
· **14.3 Transport hazard class(es)**	
· **ADR/ADN, ADN, IMDG, IATA**	
· **Class**	not regulated
· **14.4 Packing group**	
· **ADR/ADN, IMDG, IATA**	not regulated
· **14.5 Environmental hazards:**	
· **Marine pollutant:**	No
· **14.6 Special precautions for user**	Not applicable
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable
· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	not regulated

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.
· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3, 56a, 74

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

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· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**
None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**
None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**
None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
EUH204 Contains isocyanates. May produce an allergic reaction.

· **Classification according to Regulation (EC) No 1272/2008**

Acute toxicity - inhalation Skin corrosion/irritation Serious eye damage/irritation Respiratory sensitisation Skin sensitisation Carcinogenicity Specific target organ toxicity (single exposure) Specific target organ toxicity (repeated exposure)	The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Department issuing SDS:** PSRA
· **Contact:** PSRA
· **Date of previous version:** 01.06.2021
· **Version number of previous version:** 33
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)
PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Resp. Sens. 1: Respiratory sensitisation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
· *** Data compared to the previous version altered.**

IE