Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

1 Identification

· **Product identifier**

· **Trade name:** GRF BISON/CONTACT TIX TI 5L*1 L221
· **Other means of identification**
· **Application of the substance / the mixture** Adhesive

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Bison International
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e mail: sds@boltonadhesives.com
UHU GmbH
Herrmannstraße 7
D-77815 Bühl (Baden)
Tel.:0049-(0)7223-284-0 Fax: 0049-(0)7223-284-245
E-mail: sds@boltonadhesives.com

· **Information department:**
PSRA
PSRA
· **Emergency telephone number:**
Bison and Griffon products: +31 88 3235700. Operating hours mo-fr 08:00h-17:00h (CET)
UHU products: + 49 (0) 30/19240 (Notruf). Operating hours mo-fr 08:00h-17:00h (CET)

For detailed information contact the national Poison Centre @
https://poisoncentres.echa.europa.eu/appointed-bodies
Tel.: + 49 30 30686 700 (Notruf)
Tel.: + 49 (0) 30/19240 (Notruf)
Tel.: + 49 (0) 72 23/28 40

2 Hazard identification

· **Classification of the substance or mixture**

Flammable liquids – Category 2	H225 Highly flammable liquid and vapour.
Skin Irritation - Category 2	H315 Causes skin irritation.
Eye damage/irritation – Category 2A	H319 Causes serious eye irritation.
Sensitization - skin – Category 1	H317 May cause an allergic skin reaction.
Specific target organ toxicity (single exposure) – Category 3	H336 May cause drowsiness or dizziness.

(Contd. on page 2)
CA

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 1)

· **Label elements**
· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**
Butanone
Methylcyclohexane
Ethyl acetate
Acetone
Rosin
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)
· **Hazard statements**
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.
· **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing vapors.
P370+P378 In case of fire: Use to extinguish: Water haze, Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with national regulations.
· **Information pertaining to particular dangers for man and environment:**
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = *2
Fire = 3
Reactivity = 0

CA

(Contd. on page 3)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 2)

3 Composition/Information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Adhesive

· **Dangerous components:**

78-93-3	Butanone	10-30% w/w *
141-78-6	Ethyl acetate	10-30% w/w *
108-87-2	Methylcyclohexane	10-30% w/w *
67-64-1	Acetone	≥5-<10% w/w *
25085-50-1	p-tert-butylphenol formaldehyde resin	1-5% w/w *
1309-48-4	Magnesium oxide	0.1-1% w/w *
8050-09-7	Rosin	≥0.1-<1% w/w *
123-26-2	N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	≥0.1-<1% w/w *
14807-96-6	Talc (Mg3H2(SiO3)4)	0.1-1% w/w *

* Actual concentration ranges are withheld as a trade secret.

4 First-aid measures

· **Description of first aid measures**
· **General information:** No special measures required.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
Water haze
Alcohol resistant foam
Fire-extinguishing powder
Carbon dioxide
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards arising from the substance or mixture**
No further relevant information available.
· **Advice for firefighters**
· **Protective equipment:** No special measures required.

(Contd. on page 4)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 3)

· **Additional information**
Cool endangered receptacles with water spray.
Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **Methods and material for containment and cleaning up:**
Send for recovery or disposal in suitable receptacles.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**
Ensure good interior ventilation, especially at floor level. (Fumes are heavier than air).
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** Store in a cool location.
· **Information about storage in one common storage facility:** Not required
· **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
· **Storage class:** 3
· **Specific end use(s)** No further relevant information available.

*

8 Exposure controls/ Personal protection

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**	
78-93-3 Butanone	
EL	STEL: 100 ppm TWA: 50 ppm R, Skin

(Contd. on page 5)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 4)

EV	STEL: 885 mg/m³, 300 ppm TWA: 590 mg/m³, 200 ppm
141-78-6 Ethyl acetate	
EL	TWA: 150 ppm
EV	TWA: 1,440 mg/m³, 400 ppm
108-87-2 Methylcyclohexane	
EL	TWA: 100 ppm
EV	TWA: 1,600 mg/m³, 400 ppm
67-64-1 Acetone	
EL	STEL: 500 ppm TWA: 250 ppm
EV	STEL: 750 ppm TWA: 500 ppm
1309-48-4 Magnesium oxide	
EL	STEL: 10** mg/m³ TWA: 10* 3** mg/m³ *inhalable fume;**respirable dust and fume
EV	TWA: 10 mg/m³ inhalable
8050-09-7 Rosin	
EL	S(D), S(R)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Additional information about design of technical systems:** No further data; see section 7.
· **Personal protective equipment:**
· **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
· **Breathing equipment:**
Use suitable respiratory protective device in case of insufficient ventilation.
· **Recommended filter device for short term use:**
Filter AX
Filter A
· **Protection of hands:**
Solvent resistant gloves



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

(Contd. on page 6)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 5)

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Butyl rubber, BR
Nitrile rubber, NBR
Recommended thickness of the material: > 0,7 mm

· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
For the mixture of chemicals mentioned below the penetration time has to be at least 120 minutes (Permeation according to EN 374 Part 3: Level 4).

· **Eye protection:**



Tightly sealed goggles

Goggles recommended during refilling.

· **Body protection:**
Use protective suit.
Solvent resistant protective clothing

*

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Physical state**	Liquid
· **Color:**	According to product specification
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined
· **Melting point/Melting range:**	Undetermined
· **Boiling point/Boiling range:**	55.8-56.6 °C
· **Flammability:**	Highly flammable.
· **Explosion limits:**	
· **Lower:**	1.8 Vol %
· **Upper:**	11.5 Vol %
· **Flash point:**	-4 °C
· **Auto igniting:**	260 °C
· **Decomposition temperature:**	Not determined
· **pH-value:**	Not determined
· **Viscosity:**	
· **Kinematic:**	Not determined
· **Dynamic at 20 °C:**	1000 mPas
· **Solubility in / Miscibility with**	
· **Water:**	Not miscible or difficult to mix.
· **Partition coefficient (n-octanol/water):**	Not determined
· **Vapor pressure at 20 °C:**	105 hPa

(Contd. on page 7)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 6)

· **Vapor pressure at 50 °C:**	360 hPa
· **Density at 20 °C:**	0.87 g/cm³
· **Relative density**	Not determined
· **Vapor density**	Not determined
· **Particle characteristics**	Not applicable
· **Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· **Solvent content:**	
· **Organic solvents:**	80.4 %
· **Water:**	0.1 %
· **Solids content:**	19.5 %
· **Change in condition**	
· **Evaporation rate**	Not determined

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** Danger of toxic pyrolysis products.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
78-93-3 Butanone		
Oral	LD50	>2193 mg/kg (rat)
Dermal	LD50	>8050 mg/kg (rat)
141-78-6 Ethyl acetate		
Oral	LD50	4934 mg/kg (rabbit)
Dermal	LD50	>20000 mg/kg (rabbit)

(Contd. on page 8)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 7)

Inhalative	LC50/4 h	29.3 mg/l (rat)
108-87-2 Methylcyclohexane		
Oral	LD50	4000-4500 mg/kg (rabbit)
Dermal	LD50	>2000 mg/kg (rabbit)
67-64-1 Acetone		
Oral	LD50	5800 mg/kg (rat)
Dermal	LD50	>15800 mg/kg (rat)
Inhalative	LC50/4 h	76 mg/l (rat)
25085-50-1 p-tert-butylphenol formaldehyde resin		
Oral	LD50	>2000 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)
1309-48-4 Magnesium oxide		
Oral	LD50	3870 mg/kg
Dermal	LD50	>2000 mg/kg (rabbit)
8050-09-7 Rosin		
Oral	LD50	2800 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rat)
123-26-2 N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)		
Oral	LD50	>2000 mg/kg (rat)

· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Irritating effect.
· **Sensitization:** Sensitization possible through skin contact.
· **Germ cell mutagenicity** Not applicable
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
9010-98-4	polychloroprene	3
14807-96-6	Talc (Mg3H2(SiO3)4)	2A

· **NTP (National Toxicology Program)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.

(Contd. on page 9)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 8)

· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.

· **Uncleaned packagings:**
· **Recommendation:**
Packagings that cannot be cleansed are to be disposed of in the same manner as the product.

14 Transport information

· **UN-Number**	
· **DOT/TDG, ADR, IMDG, IATA**	UN1133
· **UN proper shipping name**	
· **DOT/TDG**	Adhesives
· **ADR**	1133 Adhesives
· **IMDG, IATA**	ADHESIVES
· **Transport hazard class(es)**	
· **DOT/TDG (Transport dangerous goods):**	



· **Class**	3 Flammable liquids
· **Label**	3
· **ADR**	



· **Class**	3 (F1) Flammable liquids

(Contd. on page 10)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 9)

· **Label**	3
· **IMDG, IATA**	
	
· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT/TDG, ADR, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable
· **Transport/Additional information:**	
· **DOT/TDG**	
· **Quantity limitations**	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· **ADR**	
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **Remarks:**	For substances with class 3 according to IMDG-Code chapter 2.3.2.2 packing group is classified in packing group III, as viscosity is in accordance with requirements (flow time t > 100s).
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	-
· **EMS Number:**	F-E,S-D
· **Stowage Category**	A
· **UN "Model Regulation":**	UN 1133 ADHESIVES, 3, III

CA

(Contd. on page 11)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 10)

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**	
1314-13-2	Zinc oxide

· **TSCA (Toxic Substances Control Act):**		
78-93-3	Butanone	ACTIVE
141-78-6	Ethyl acetate	ACTIVE
108-87-2	Methylcyclohexane	ACTIVE
9010-98-4	polychloroprene	ACTIVE
67-64-1	Acetone	ACTIVE
25085-50-1	p-tert-butylphenol formaldehyde resin	ACTIVE
8001-78-3	Castor oil, hydrogenated	ACTIVE
1309-48-4	Magnesium oxide	ACTIVE
8050-09-7	Rosin	ACTIVE
123-26-2	N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	ACTIVE
14807-96-6	Talc (Mg3H2(SiO3)4)	ACTIVE
7732-18-5	water, distilled, conductivity or of similar purity	ACTIVE
1314-13-2	Zinc oxide	ACTIVE
98-54-4	4-tert-butylphenol	ACTIVE

· **Canadian substance listings:**

· **Canadian Domestic Substances List (DSL)**	
78-93-3	Butanone
141-78-6	Ethyl acetate
108-87-2	Methylcyclohexane
9010-98-4	polychloroprene
67-64-1	Acetone
25085-50-1	p-tert-butylphenol formaldehyde resin
8001-78-3	Castor oil, hydrogenated
1309-48-4	Magnesium oxide
8050-09-7	Rosin
123-26-2	N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)
14807-96-6	Talc (Mg3H2(SiO3)4)
7732-18-5	water, distilled, conductivity or of similar purity
1314-13-2	Zinc oxide
98-54-4	4-tert-butylphenol

(Contd. on page 12)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 11)

· **Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**

78-93-3	Butanone
141-78-6	Ethyl acetate
108-87-2	Methylcyclohexane
67-64-1	Acetone

· **Per- and polyfluoroalkyl substances (PFAS)**

None of the ingredients is listed.

· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**
Butanone
Methylcyclohexane
Ethyl acetate
Acetone
Rosin
N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)

· **Hazard statements**
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

· **Precautionary statements**
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing vapors.
P370+P378 In case of fire: Use to extinguish: Water haze, Alcohol resistant foam, Fire-extinguishing powder, Carbon dioxide.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with national regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

CA

(Contd. on page 13)

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 07/13/2026 Version number 43 Revision: 07/13/2026

Trade name: GRF BISON/CONTACT TIX TI 5L*1 L221

(Contd. of page 12)

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** PSRA
· **Contact:**
PSRA
PSRA
· **Date of previous version** 05/31/2021
· **Version number of previous version:** 42
· **Date of preparation** 07/13/2026
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
· *** Data compared to the previous version altered.**

CA